Work	Orde	r ID	574	156
	<b>\ /   \    </b>		. 7 / =	P. 74 P

April 7, 2010 9:57:41 AM

**Required Date: 16/04/2010** 



Page 1

Item ID:

D3713-042

Accept

Setup Start



**Revision ID:** 

Item Name:

Lid Assembly

Start Date:

07/04/2010

Start Otv: 1.00

Req'd Oty: 1.00



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

QC:

Date 10-4-07 Tooling:

Date:

SPC (Y/N):

Date: Date:

Run Start

Stop

Stop

Sequence ID/ Work Center ID

Draw Nbr

Operation Description

**Revision Nbr** 

Set Up/ **Run Hours**  Draw Number

Plan Draw Rev. Code

Accept Oty

Reject Otv

Reject Insp. Number Stamp

D3713

Rev B

100

Large Fab

Large Fab

Large Fab

Memo

0.00

0.00

0.00

1- drill holes in both D3715-1 as per dwg D3715

2- deburr

3- assemble as per dwg D3713 and weld as per OSI004

110

Large Fab

Large Fab

0.00

Large Fab

1- cut mesh as per dwg D3743

2- weld mesh as per dwg D3713

Memo

120

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

PD 10.10.13

10.01.01 dq

W/O:			WO	RK ORDER CHANC	GES				
DATE	STEP	PRO	OCEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	,								
Part No	•	DAD #•	Foult Cates		NCP: Voc	No. DOA		Data	
Fait No		PAR #: esolution:							
NCR:				R NON-CONFORM					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	stion B Sign 6			Approval Chief Eng	Approval QC Inspector

#### Work Order ID 57456

April 7, 2010 9:57:41 AM



Page 2

Item ID:

D3713-042

Accept

Setup Start

Stop



**Revision ID:** 

Lid Assembly Item Name:

**Required Date: 16/04/2010** 

Start Date:

07/04/2010

Start Oty: 1.00

Rea'd Otv: 1.00



**Cust Item ID:** 

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Date:

Run Start

OC:

Date: \_\_\_\_\_

SPC (Y/N):

Draw

Number

Plan Draw

Reject Accept

Reject Insp.

**Work Center ID** 

130

Sequence ID/

Operation Description

QC9- Inspect visual per QSI004- Fusion Welds

Set Up/ **Run Hours** 

0.00

Rev.

Code

Otv Oty

Stop

Number Stamp

Quality Control

Memo

0.00

140

Powdercoat

Powder Coating

Black Sandtex(Ref:4.3.5.7) per OSI005 4.3

Memo START TIME: OVEN TEMPERA FINISH TIME:

0.00 Ll 10-10-18.

0.00

150

Quality Control

Memo

QC3- Inspect Part Finish

0.00

0.00

JS10/10/19 0

W/O:		VIII.	W	ORK ORDER CHANG	ES	•			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	R	esolution:	Dispositio	n:	_ QA: N/C (	Closed:			
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign Date	& Sec	cation tion C	Approval Chief Eng	Approval QC Inspector
									-
							٠		
								·	
	1		1			ļ			

#### Work Order ID 57456

April 7, 2010 9:57:41 AM



Page 3

Item ID:

D3713-042



Setup Start

Stop

Stop



Revision ID:

Item Name: Lid Assembly

Start Date:

07/04/2010 Start Oty: 1.00

**Reg'd Oty:** 1.00 **Required Date:** 16/04/2010



**Cust Item ID:** 

**Customer:** 

Reference:

An	prova	ale:
- A U	101 U Y i	415.

Process Plan:

Date:

Tooling:

Date:

Rev.

Run Start

OC:

**Operation** 

**Description** 

Date:

**SPC (Y/N):** 

Set Up/

0.00 = 2

Run Hours

Date:

Draw

Number

Draw Plan

Code

Reject Accept Oty Otv

Reject Number Stamp

Insp.

Work Center ID 160

Sequence ID/

HandFinish Hand Finishing HandFinishing

1-Apply Wing Walk on mesh as per Dwg D3713 and QSI 005 4.4 = 7 H (0 10 18 2-apply armor shield over label on lid only) (0 10 18 B i 0 5 320

170

**Ouality Control** 

QC3- Inspect Part Finish

Memo

Memo

0.00

0.00 Bl 10-10-18

180

Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Ef510/19 @

	-								
W/O:			WC	ORK ORDER CHANG	ES		<del></del>		
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						:			
			-0.46						
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	ı:	Date:	
- · · · · · · · · · · · · · · · · · · ·	Re	solution:	Dispositio	n:	_ QA: N/C CI	osed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR	3)			
DATE	STEP	Description of NC	<del></del>		ion B	Verifica	ation	Approval	Approvai
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	n C	Chief Eng	QC Inspector
									-

#### Work Order ID 57456

April 7, 2010 9:57:41 AM



Page 4

Item ID:

D3713-042

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Lid Assembly

**Start Date:** 

07/04/2010

Start Qty: 1.00

**Required Date:** 16/04/2010 Req'd Qty: 1.00



Date:

**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

Δ	nr	ros	vals	•
	Խե	יטני	rais	

QC:

Process Plan:

Operation

Description

Date:\_\_\_

**Tooling:** 

Date:

Date:

Draw

Rev.

Accept

Qty

Plan

Code

Stop

Start



Sequence ID/

**Work Center ID** 

190

Quality Control

Memo

0.00

SPC (Y/N):

Set Up/

**Run Hours** 

Qty

Reject

Run

Reject Number

Insp. Stamp

QC21- Final Inspection - Work Order Release

0.00

W/O:			W	ORK ORDER CHANG	GES	-				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cate	gory:	NCR: Y	es No	DQ/	<b>\</b> :	Date:	
		solution:								
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section		Chief Eng	QC Inspector
										-
	1 1		1		1	1			I	1

#### **Picklist Print**

April 7, 2010 9:57:45 AM

Work Order ID: 57456

Parent Item:

D3713-042

Parent Item Name: Comments:

Lid Assembly

IPP Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B change to revB ecn 1145 08-03-19 DD verified by:EC IPP Rev:C

**Start Date:** 07/04/2010

**Required Date:** 16/04/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ D2327-1 IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 100	Unit of Each	<b>Qty on</b> 25.0000	Remaini 2.0000	PD	Qty 10,10,0	Date	Status
				<u>Warehou</u> <u>Loca</u> Main Wa	tion	<u>Loc</u>	Oty	Loc Code					
				WA	52832 54658		25 5 20			<u> </u>	<del></del>		
02329 .abel Plate		Manufactured	No			100	Each	9.0000	1.0000			' 	
				Warehou Loca Main Wa	<u>tion</u>	<u>Loc</u>	Oty	Loc Code					
2581		Manufactured	No	WA	40488	100	9 9 Each	15.0000	2.0000	N N	0.10.0	)	
g				<u>Warehou</u> <u>Loca</u>		Loc	Oty	Loc Code					
				Main Wa WA			15		60476	-> C	( <u>)</u>		
					46086 51745		2 2						

11

55918

	•									
W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHAI	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					·					
Part No		PAR #:	Fault Categ	ory:	_ NCF	R: Yes	No <b>DQ</b>	<b>4:</b>	_ Date: _	
	Re	esolution:	Disposition	:	QA:	N/C Cld	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR	)			
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
	SILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
										-
÷					·					
					i					

#### **Picklist Print**

April 7, 2010 9:57:45 AM

Page 2

Work Order ID: 57456

Parent Item:

Comments:

D3713-042

Parent Item Name: Lid Assembly

IPP Rev:A new issue 08-01-30



DD verified by:EC

IPP Rev:B change to revB ecn 1145 08-03-19 DD verified by:EC IPP Rev:C add label DD 10.03.23 verified by:EC

No

_	
	-

Start Date: 07/04/2010

Required Date: 16/04/2010

Start Oty: 1.00

Required Qty: 1.00

Component Item ID/ D3749-1	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route	Unit of Each	Qty on 0.0000	Remaini	•	Qty	Date	Status
		Manufacturea					Davii	0.0000		5°	7748 2436-73	1.01 CA	cac
Hinge Half M304TS0.750W.065		D 1 1	Na			100		****		<u> </u>			<u> </u>
		Purchased	No			100	f	530.2458	32.6547	DΝ	, 10 10 U	<b>)</b>	
304 SQ Tube .75x.75x.065W	i									4-	10.10.6		

Warehouse	Loc Qty	Loc Code
<b>Location</b>		
Main Warehouse		M 115494 => 32.60
WA	530.2458	
111148	58	
113956	23.5	<del></del>
114137	448.7458	
	110 sf	656.3474 17.8947
		D 10,10,12



**Expanded Metal Flat SS** 

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	656.3474	M11565 => 17.90
111956	28	
112949	12	
113497	28	
113555	303.45	
113904	43.2132	
114212	241.6842	<del></del>

	•								
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PR	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•							
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	A:	Date:	
	Res	olution:	Disposition	:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)		1	min to the
DATE	STEP	Description of NC					cation Approval		Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector
			·						-
							-		
			-					1	

#### **Picklist Print**

April 7, 2010 9:57:45 AM

Page 3

Work Order ID: 57456

Parent Item:

D3713-042

Parent Item Name: Lid Assembly

Comments:

IPP Rev:A new issue 08-01-30

DD verified by:EC

IPP Rev:B change to revB ecn 1145 08-03-19 DD verified by:EC IPP Rev:C

add label DD 10.03.23 verified by:EC

Start Date: 07/04/2010

**Required Date: 16/04/2010** 

Start Oty: 1.00

Required Qty: 1.00

Component Item ID/

Replacement Mfg/

Manufactured

Bin No **Primary** Last Route 160

Unit of Each

9

Otv on 9.0000

Remaining 1.0000

Oty

Date

Status

D2258-300

Label

Warehouse

Loc Otv

10-10-18

Location

Main Warehouse ST505

Loc Code

	•									
W/O:			WC	RK ORDER CHAN	IGES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes I	No DQ	<b>A</b> :	_ Date: _	
		olution:								
NCR:			WORK ORD	ER NON-CONFORM	MANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Se Action Description	ection B	Sign &	Verific		Approval	Approval
		Section A	Chief Eng	Chief Eng	1	Date	Secti	on C	Chief Eng	QC Inspector
										-
									:	
<u> </u>										
								:		
					-					

PART NUMBER DESCRIPTION B D3713-041 Х LID ASSEMBLY B х D3713-042 LID ASSEMBLY 2 2 D2327-1 SPACER D2329 1 LABEL PLATE 2 2 D2581 MOUNTING BRACKET 2 2 D3714-1 RIB 2 2 D3715-1 RIB 10 10 D3716-1 RIB 4 D3732-1 RIB MESH 1 D3743-1 3 3 D3749-1 HINGE HALF

D3713-042 LID ASSEMBLY (SHOWN) D3713-041 LID ASSEMBLY (OPPOSITE) (MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY RETURN TO **ENGINEERING** UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE **WORK ORDER** 

В	ASSEMB WAS D37 LID ASSE 31.64, ZC DIM ADD	LY, NOTE 9 ADDE 13-041. WEIGHT MBLY WAS D371 DNE D3 54.40 DIM	DDED CORRECT -041 D. ZONE C2 LID ASSEMBLY WAS 36 lbs. SHEET 2 ZONE B5 3-041, ZONE D6 31.53 DIM WAS NOW REF ZONE D2 0.13 REF 5 DIM WAS 29.77, ZONE D3 & D2	AJS	08.02.27
Α	NEWISSUE				08.02.01
REV.	REV. DESCRIPTION				DATE
DESIG	N	AJS	DART AEROSPA	CE L	[D

DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA				
CHECKED	LE	DRAWING NO.	REV. B			
MFG. APPR.	72	D3713	SHEET 1 OF 3			
APPROVED	100	TITLE	SCALE			
DE APPR.		LID ASSEMBLY	NTS			
DATE 08.0	02.27	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPRENTIAL AND IS SUPPLIED ON THE DISPRESS CONDITION THAT IT IS				

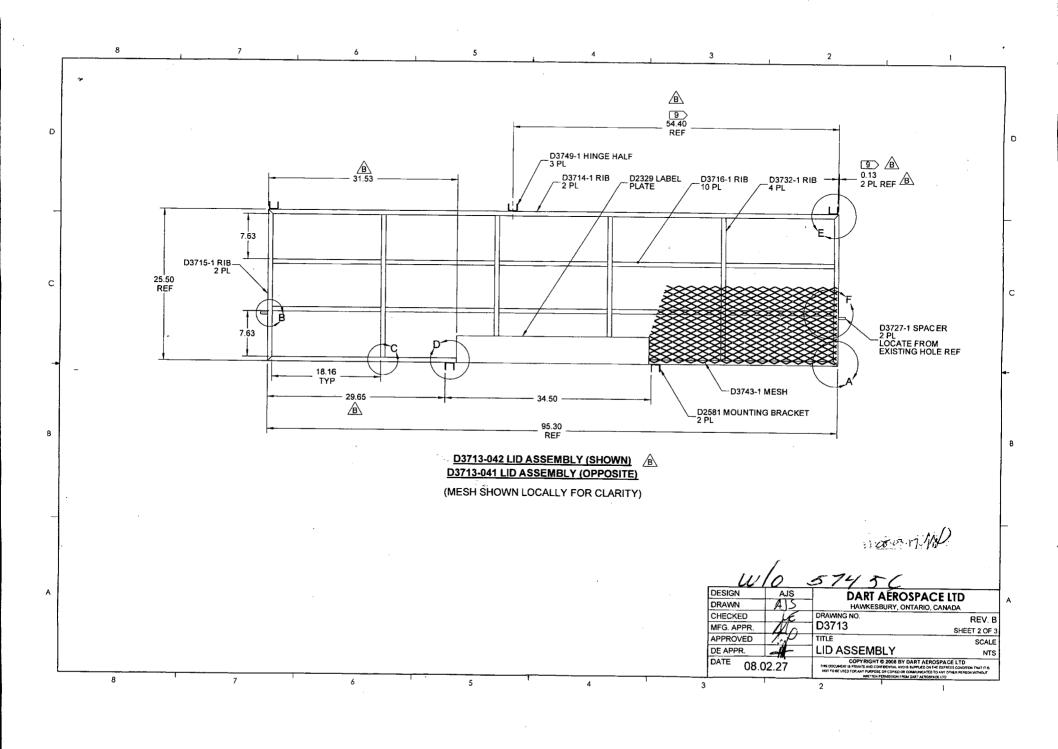
NOTES:
1) MATERIAL: NONE
2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID TO OUTSIDE SURFACE OF MESH PER DART QSI 005 4.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A
8) WELDING: PER DART QSI 004
9) CENTER D3749-1 HINGE HALF ON D3748-1 HINGE HALF ON D3712-041/042 BASKET BASE ASSEMBLY

D

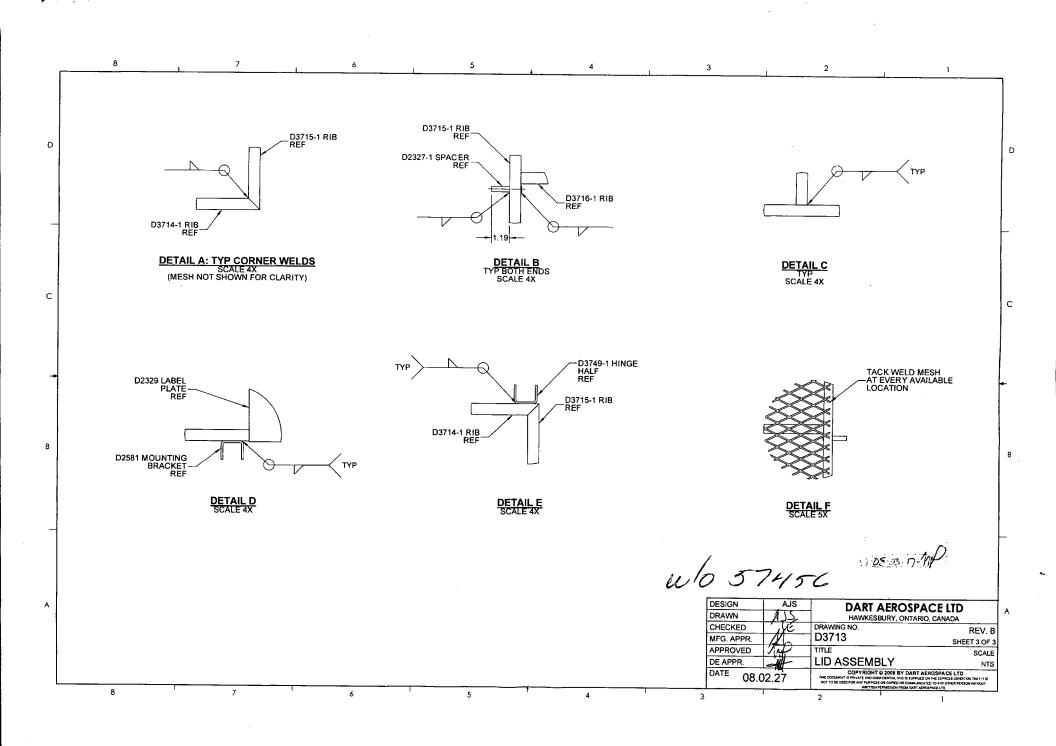
С

8

W/O:			WO	RK ORDER CHAN	GES			•		· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PR	OCEDURE CHAI	NGE	I	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				· i						
									*	
Part No	:	PAR #:	Fault Categ	jory:	NCR:	Yes N	lo DQ	<b>A</b> :	_ Date: _	****
		solution:								
NCR:			WORK ORDE	R NON-CONFORM	MANCE (	NCR)	)			, <u>, , , , , , , , , , , , , , , , , , </u>
DATE	STEP	Description of NC	ion of NC Corrective Action Section B	Verific	ation	Approval	Approval			
DAIL	Section A	Section A	Initial Chief Eng	Action Description  Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
										-
,,,										
								·		
			1 1		1		I.	i		



	•							
W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		7					:	
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Dispositio	n:	_ QA: N/C Cld	osed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	)		
DATE	STEP	Description of NC Corrective Action			on B	Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
								-
					:			



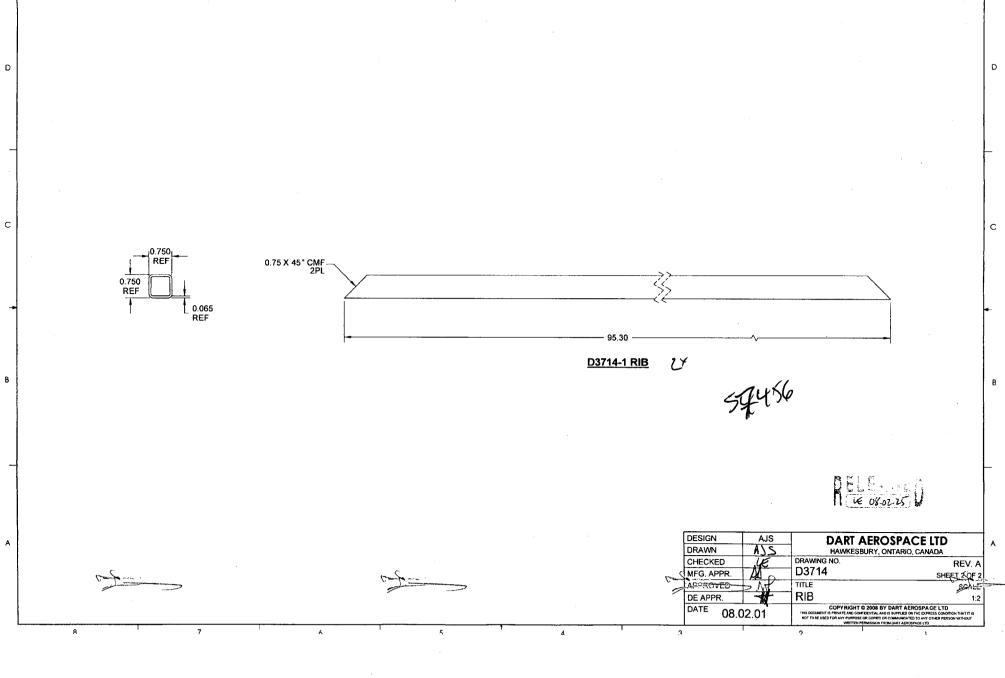
Dart .	Aer	ospa	ace	Ltd
--------	-----	------	-----	-----

	-									
W/O:			WC	RK ORDER CHANG	BES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes	No DQ	A:	Date:	L
		esolution:								
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR	)	· · ·		· · · · · · · · · · · · · · · · · · ·
DATE	STEP	Description of NC	Description of NC Corrective Action			Section B Ve			Approval	al Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
										-
. *	-									

D3714-1 RIB

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 4.54 lbs

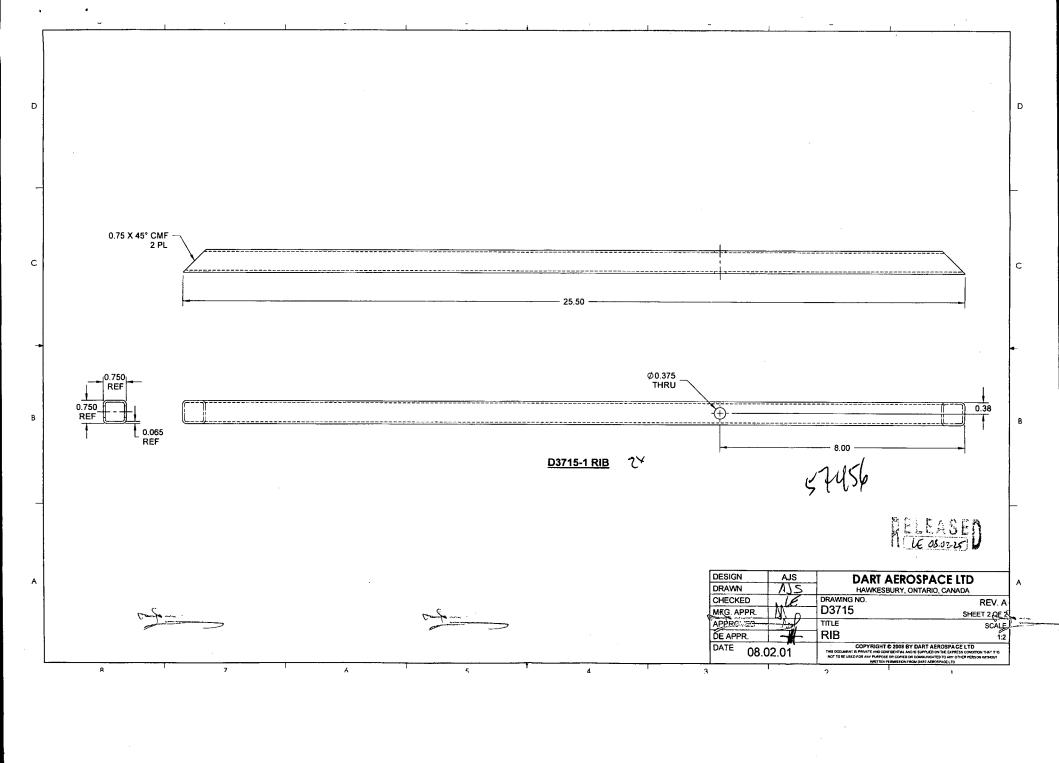
					,				
Α	NEW IS	SUE		AJS	08.02.01				
REV.			DESCRIPTION	BY	DATE				
DESIG	N	AJS	DART AFR	DART AEROSPACE LTD					
DRAW	N .	<u>1135</u>	HAWKESBURY, ONTARIO, CANADA						
CHECKED		31.	DRAWING NO.		REV. A				
MFG. A	PPR.	M	D3714		SHEET 1 OF 2				
APPRO	VED		TITLE	>	SCALE				
DE APPR.			RIB		NTS				
DATE 08.02.01			COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIMATE AND COPYCENTIAL HIGH BUSINESS OF THE COPYCENT CONTROL THAT IT IS  HOT TO BE USED FOR ANY PURPOSE OR COPYED OR COMMENDATE OF TO ANY OTHER PERSON WITHOUT  WITHOUT PRIMATE AND PRIMATED REPORT AND ANY ADMINISTRATE OF THE PERSON WITHOUT  WITHOUT PRIMATED PRIMATED REPORT AND ANY ADMINISTRATE OF THE PERSON WITHOUT  WITHOUT PRIMATED PRIMATED PRIMATED AND ANY ADMINISTRATE OF THE PERSON WITHOUT  THE PERSON WITHOUT PRIMATED PRIMATED AND ADMINISTRATE OF THE PERSON WITHOUT PRIMATED AND ADMINISTRATED PRIMATED AND ADMINISTRATED ADMINISTRATED AND ADMINISTRATED ADMINISTRATED AND ADMINISTRATED AND ADMINISTRATED AND ADMINISTRATED AND ADMINISTRATED AND ADMINISTRATED AND ADMINISTRATED ADMINISTRATED AND ADMINISTRATED ADMINIST						



D3715-1 RIB

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5; BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.18 lbs

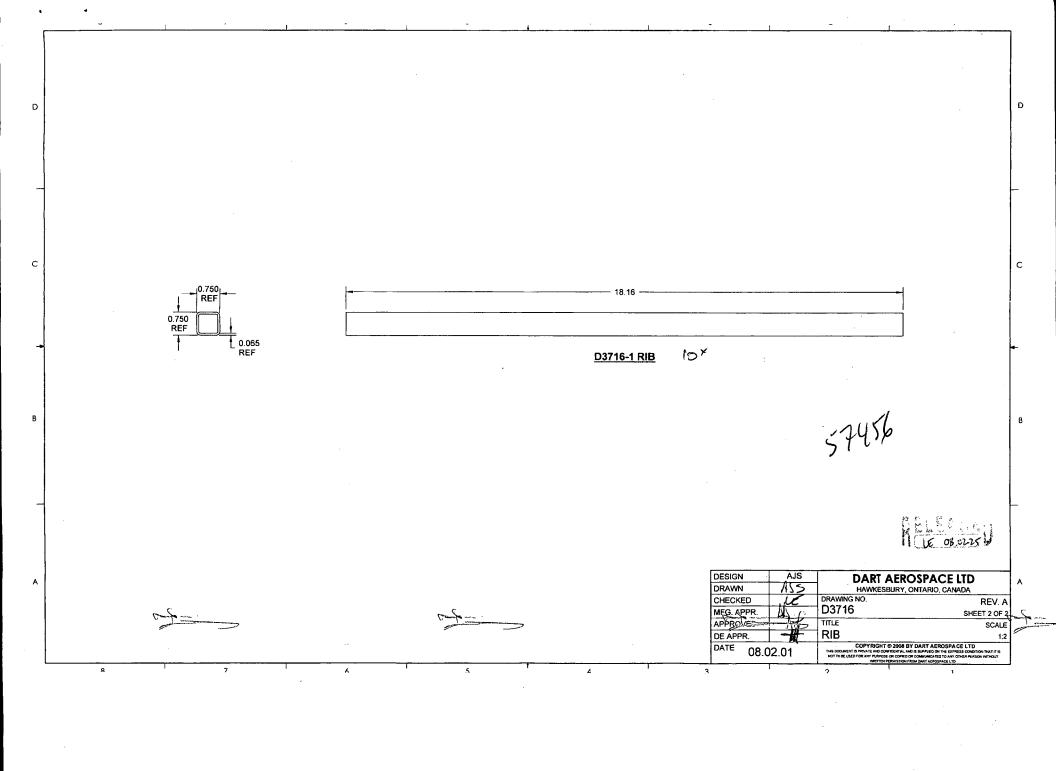
Α	NEW IS	SUE		AJS	08.02.01			
REV.			DESCRIPTION	BY	DATE			
DESIG	N	AJS	DART AF	ROSPACE L	TD			
DRAW	N	A35	HAWKESBURY, ONTARIO, CANADA					
CHECKED IL		ik	DRAWING NO.		REV. A			
MFG. A	APPR.	Ma	D3715		SHEET 1 OF 2			
APPRO	OVED	A.	TITLE		SCALE			
DE APPR.			RIB /	•	NTS			
DATE	08.0	02.01	THIS DOCUMENT IS PRIVATE AND CONFIDENTIA NOT TO BE USED FOR ANY PURPOSE OR COP		S CONDITION THAT IT IS			



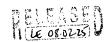
D3716-1 RIB

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) LIMITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.87 lbs

Α	NEW IS	SUE		AJS	08.02.01			
REV.			BY	DATE				
DESIG	N	AJS	AJS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAW	N	115						
CHECKED		il	DRAWING NO.		REV. A			
MFG. A	APPR.	7/12	D3716	SHEET 1 OF				
APPROVED 1			TITLE		SCALE			
DE API	PR.	-#-	RIB ~		NTS			
DATE	08.0	2.01	COPYRIGHT © 2008 BY DART AEROSPA CELTD  THIS DOCUMENT IS PRIVATE AND CONSIDERTINAL AND IS SUPPLED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PARPOSE OR COMED OR COMMANDALISE TO ANY OTHER PRESENT WITHOUT					



D3732-1 RIB



NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 PO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.15 lbs

Α	NEW IS	NEW ISSUE			08.02.01
REV.	DESCRIPTION			BY	DATE
DESIGN A.		AJS	DART AEROSPACE LTD		
DRAWN		A) S	HAWKESBURY, ONTARIO, CANADA		
CHECKED		ile	DRAWING NO.		REV. A
MFG. APPR		$\mathcal{M}_{\sim}$	D3732		SHEET 1 OF 2
APPROVED					SCALE
DE APPR.			RIB		NTS
DATE 08.02.01			COPYRIGHT © 2008 BY DART AEROSPACE LTD PIS DOMARIS HOWERS AND CORINA, AND IS SUPPLED ON the EXPRESS CONCITION THAT IT IS NOT TO BE USED YOR ANY PURPOSE OR COPER OR COMMANDATED TO ANY OTHER PRISON WITHOUT		

